



- NOTES:**
- 1) MATERIAL: MAKE FROM D5611-1
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 16.37 lbs
 - 8) CHAMFER ID 0.06X0.06 WHERE INDICATED
 - 9) CHAMFER OD 0.06X0.06 WHERE INDICATED
 - 10) LIQUID PENETRANT INSPECT OUTSIDE SURFACE PER QSI 038 PRIOR TO DRILLING.
 - 11) LOCATE HOLES USING DRILLING JIG DT10431.

WORK IN PROGRESS

PRELIMINARY ISSUE

DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A9
MFG. APPR.	JFS	D130-1048-041	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE, LH (EC130)	NTS
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